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Non - airbus

D350-591-311
Job Sheet 186614-A



Part No: D350-591-311

Job Qty: 1 ea

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3272-1 JLM IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via: *CH4002*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
220	Powdercoat	1 pcs		12/21/18	0.00	0.29	Powdercoat1		
230	HandFinish	1 pcs		12/21/18	0.00	0.18	HandFinish3		
240	QC	1 pcs		12/21/18	0.00	0.00	QC3		
250	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-3		
260	QC	1 pcs		12/21/18	0.00	0.00	QC4		
270	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-1		
275	DC	1 pcs		12/21/18	0.00	0.00	DC		
280	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		

Part Op 220 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

Descriptions: 270 - Identify and pack for shipping as per PPPD350-591-311 Location : FG109

275 - Photocopy bluefile and type labels as per PPP D350-591-311 CHG001

wing walk #5163430

002 fg109

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging	5158557
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging	5149283
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging	5162048
D2230-3	Mounting Lug	4 Ea (4 ea)	250-Packaging	5170020
D2618	Bushing	2 Ea (2 ea)	250-Packaging	5181321
D2856-400-720	Abrasion Strip 4" X 7.20"	2 Ea (2 ea)	250-Packaging	5184812
D3235-1	Mounting Lug	2 Ea (2 ea)	250-Packaging	5150055
D3278-041	Support Assembly	1 Ea (1 ea)	250-Packaging	5169494
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging	5166712
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging	5158232
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging	5167053
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging	5162884
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging	5158585
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging	5174288

1x DSI 9410-011

5194395

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging	AN3-35A	2	213	0
	AN4-13A	8	758	0
	AN5-36A	2	176	0
	D2230-3	4	41	0
	D2618	2	77	0
	D2856-400-720	2	152	0
	D3235-1	2	105	0
	D3278-041	1	27	0
	MS21042L3	2	3,324	0
	MS21042L4	8	2,906	0
	MS21042L5	2	387	0
	NAS1149D0363J	4	1,746	0
	NAS1149D0463J	16	3,913	0
	NAS1149D0563J	4	1,620	0
Part Specifications				
Specifications could not be found.				

Plex 12/5/18 1:40 PM dart.leroux.jason

DART
 AEROSPACE

Container No: S134990



Part: D350-591-311

Job No: 186614-A

Serial No/Batch: S130253

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11, FAA STC SH967NE

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